

## Toyota Forklift Part

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., also referred to as TMHU, continues to be the top selling lift truck provider in the U.S. This company has been situated out of Irvine, California for well over 40 years, offering a comprehensive line of quality lift trucks. With a first-rate reputation of durability and reliability, Toyota lift trucks have thrived in the competitive resources handling market. Quality is the keystone of Toyota's legendary Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The bulk of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota's manufacturing facilities within Canada and the United States comply with the International Organization for Standardization or ISO 14001 standard. The Columbus TIEM plant has been honored on many occasions for its dedication to relentless progress and its environmentally friendly systems. It is the first and only producer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. To illustrate, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the existing federal EPA standards and have complied with California's strict emission standards and policies.

### Toyota Material Handling, U.S.A. - The Industry Leader

Brett Wood, President of TMHU, associates Toyota's accomplishment to its strong dedication to fabricating the best quality lift vehicles while delivering the utmost client service and assistance. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." • TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's biggest lift truck dealer and is amongst the magazines impressive World's Most Admired Companies.

### Redefining Environmental Accountability

Toyota Industries Corporation, as the parent company, has instilled a rich corporate doctrine of environmental stewardship in Toyota. Not a lot of other organizations and no other lift truck producer can meet Toyota's history of caring for the natural environment while concurrently stimulating the economy. Environmental responsibility is a key characteristic of corporate decision making at Toyota and they are proud to be the first and only producer to offer UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift vehicles. Yet one more reason they remain a leader within the industry.

Toyota first launched the 8-Series line of lift trucks in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission principles, and California's more environmentally friendly emission standards. The end product is a lift truck that creates 70 percent fewer smog forming emissions than the present Federal standards allow.

Moreover in 2006, Toyota established a relationship with the Arbor Day Foundation, furthering their obligation to the environment. In excess of 57,000 trees have been planted in community parks and national forests damaged by environmental causes such as fires, as a result of this partnership. 10,500 seedlings have also been spread through Toyota Industrial Equipment's system of dealers to non-profit organizations and neighborhood consumers to help sustain communities all over the United States

Toyota's lift trucks provide improved productivity, visibility, ergonomics and durability, and most significantly, the industry's leading safety technology. The company's System of Active Stability, often known as "SAS"®, helps limit the possibility of incidents and accidental injuries, in addition to increasing productivity levels while minimizing the potential for product and equipment damage.

System Active Stability is able to sense conditions that may lead to lateral instability and likely lateral overturn. When any of these conditions have been sensed, the SAS will immediately engage the Swing Lock Cylinder to re-stabilize the rear axle. This alters the lift truck's stability footprint from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the likelihood of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to avoid injuries or accidents while adding stability.

SAS was originally launched to the market on the 7-Series internal combustion products in 1999 and subsequently catapulted Toyota into the industry leader for safety. Ever since then, SAS continues to be integrated into the majority of Toyota's internal combustion machines. It is standard gear on the latest 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with obligatory operator education, overturn fatalities across all models have decreased by 13.6% since 1999. Additionally, there have been an overall 35.5% drop in industry wide collisions, loss of control, falls and tip overs from a lift vehicle for the same period.

Toyota's hardnosed principles extend far beyond the machinery itself. The company believes in offering general Operator Safety Training programs to help customers meet and exceed OSHA standard 1910.178. Instruction services, video lessons and an assortment of resources, covering a wide scope of subjects-from personal safety, to OSHA rules, to surface and cargo conditions, are offered through the supplier network.

Ever since the transaction of its first lift vehicle in the U.S. to the construction of its 350,000th lift vehicle produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has sustained a unbroken existence in the U.S. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America at the moment are manufactured in the United States.

Situated in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities spanning 126

acres. Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service parts, with the entire commitment exceeding \$113 million dollars.

The contemporary NCC was designed to operate for TMHU buyers and dealers. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live merchandise demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its creator, Sakichi Toyoda, in 1867, and finally a instruction center.

TMHU has 68 sanctioned industrial equipment dealers, along with 189 dealership locations throughout the United States, providing the most complete and inclusive customer support and customer service in the industry. The company's new and Certified Used lift trucks, service, components, and financing features make Toyota dealerships a one-stop shop to ensure total customer satisfaction.